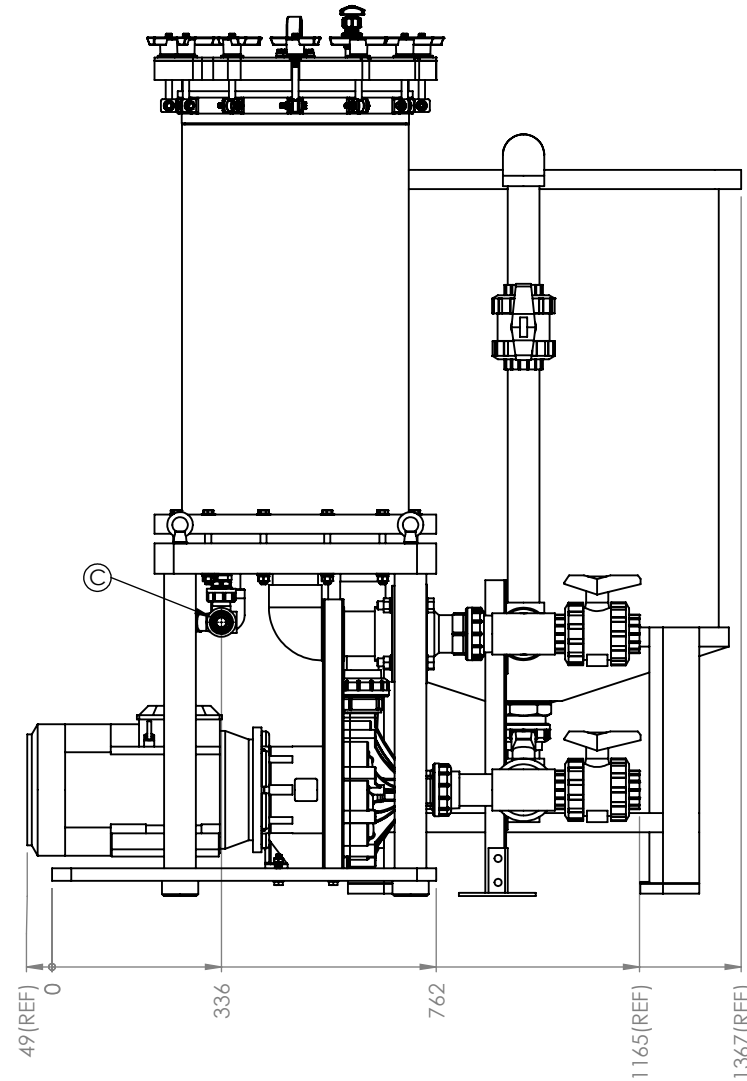


- A) SUCTION, 63mm BALL VALVE.
 B) DISCHARGE, 63mm BALL VALVE.
 C) DRAIN, 25mm BALL VALVE.



PLEASE NOTE THAT ALL PIPE WORK MUST BE SUPPORTED,
 THIS IS THE RESPONSABILITY OF THE CUSTOMER.



SERFILCO INTERNATIONAL LTD

Siemens Road
 Northbank Industrial Estate
 Irlam
 Manchester
 M44 5AH

www.sales@serfilco-international.com
 TEL: 0161-775-1910
 FAX: 0161-775-3696

	INT	DATE	TITLE:
DRAWN	MJW	28/04/2014	MEGA-FLO FILTRATION SYSTEM
CHECKED			
MATERIAL	POLYPROPYLENE VITON	CUSTOMER:	

NAME	DATE	REVISION
THIS DRAWING IS THE PROPERTY OF SERFILCO INTERNATIONAL LTD. ALL INFORMATION CONTAINED WITH IN THIS DOCUMENT REMAINS THE PROPERTY OF SERFILCO INTERNATIONAL. THIS IS CONFIDENTIAL & MUST NOT BE COPIED, SHOWN TO THIRD PARTIES OR USED TO ASSIST MANUFACTURE OF ANY PARTS WITHOUT THE WRITTEN PERMISSION OF SERFILCO INTERNATIONAL LTD.		

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES: ± 1.5
 LINEAR: ± 1.5
 ANGULAR: $\pm 1/2^\circ$



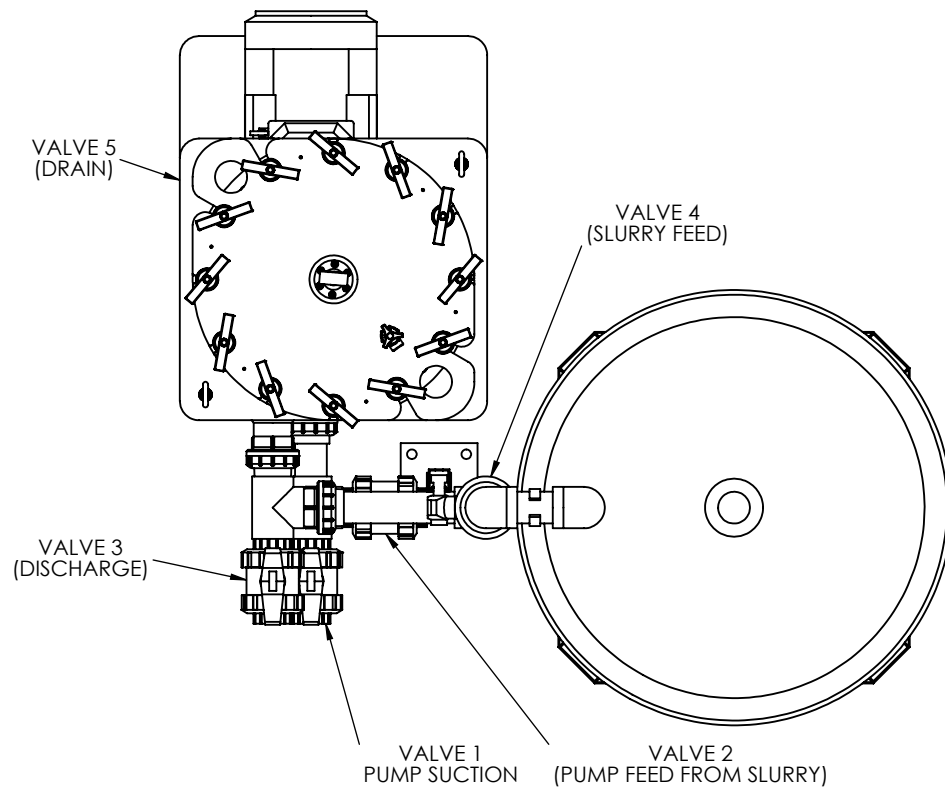
FIRST ANGLE PROJECTION

DWG NO.

PPJ66VFE3(6)DM10.0-SL

SCALE: 1:15

SHEET 1 OF 4



SERFILCO INTERNATIONAL LTD

Siemens Road
Northbank Industrial Estate
Irlam
Manchester
M44 5AH

www.sales@serfilco-international.com
TEL: 0161-775-1910
FAX: 0161-775-3696

NAME	DATE	REVISION
THIS DRAWING IS THE PROPERTY OF SERFILCO INTERNATIONAL LTD. ALL INFORMATION CONTAINED WITHIN THIS DOCUMENT REMAINS THE PROPERTY OF SERFILCO INTERNATIONAL. THIS IS CONFIDENTIAL & MUST NOT BE COPIED, SHOWN TO THIRD PARTIES OR USED TO ASSIST MANUFACTURE OF ANY PARTS WITHOUT THE WRITTEN PERMISSION OF SERFILCO INTERNATIONAL LTD.		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR: ± 1.5
ANGULAR: $\pm 1/2^\circ$

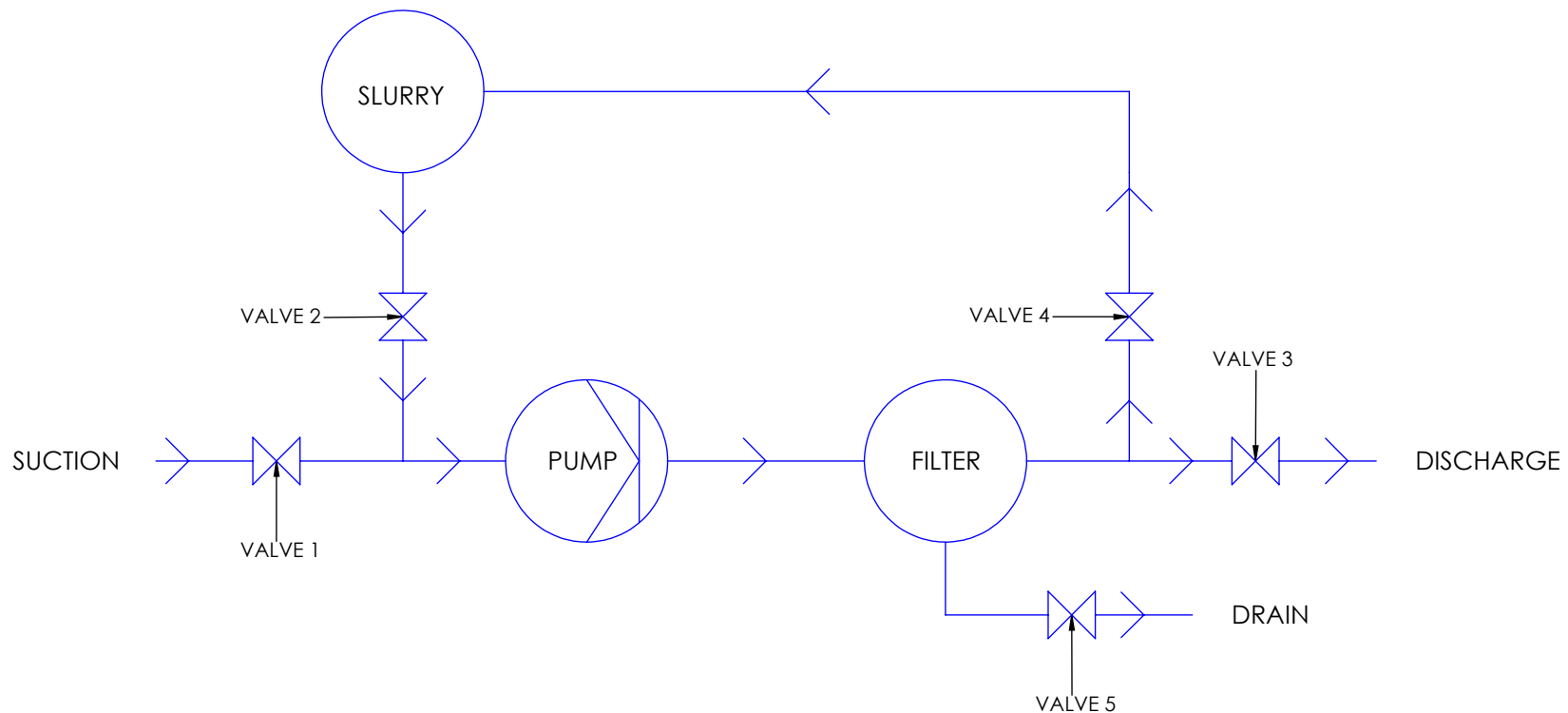
	INT	DATE	TITLE:
DRAWN	MJW	28/04/2014	MEGA-FLO FILTRATION SYSTEM
CHECKED			
MATERIAL	POLYPROPYLENE VITON	CUSTOMER:	



FIRST ANGLE PROJECTION

DWG NO.
PPJ66VFE3(6)DM10.0-SL
SCALE: 1:15
SHEET 2 OF 4

Operation	Valve position				
	1	2	3	4	5
To pump solution through the filtration chamber & back to process.	Open	Closed	Open	Closed	Closed
To fill the slurry chamber with filtered solution	Open	Closed	Closed	Open	Closed
To re-circulate solution through the slurry chamber, filtration chamber & pump	Closed	Open	Closed	Open	Closed



SERFILCO INTERNATIONAL LTD

Siemens Road
Northbank Industrial Estate
Irlam
Manchester
M44 5AH

www.sales@serfilco-international.com
TEL: 0161-775-1910
FAX: 0161-775-3696

	INT	DATE	TITLE:
DRAWN	MJW	28/04/2014	MEGA-FLO FILTRATION SYSTEM
CHECKED			
MATERIAL	POLYPROPYLENE VITON	CUSTOMER:	

NAME	DATE	REVISION
THIS DRAWING IS THE PROPERTY OF SERFILCO INTERNATIONAL LTD. ALL INFORMATION CONTAINED WITHIN THIS DOCUMENT REMAINS THE PROPERTY OF SERFILCO INTERNATIONAL. THIS IS CONFIDENTIAL & MUST NOT BE COPIED, SHOWN TO THIRD PARTIES OR USED TO ASSIST MANUFACTURE OF ANY PARTS WITHOUT THE WRITTEN PERMISSION OF SERFILCO INTERNATIONAL LTD.		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES: ± 1.5
LINEAR: ± 1.5
ANGULAR: $\pm 1/2^\circ$



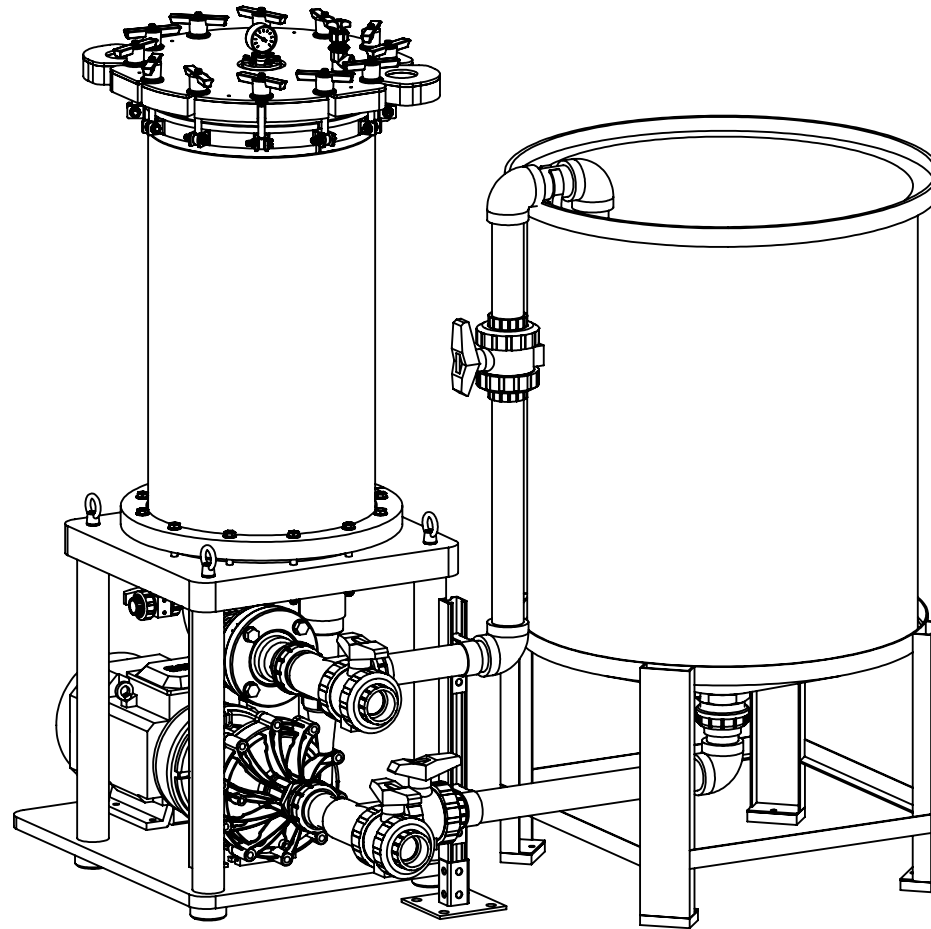
FIRST ANGLE PROJECTION

DWG NO.

PPJ66VFE3(6)DM10.0-SL

SCALE: DO NOT SCALE

SHEET 3 OF 4



SERFILCO INTERNATIONAL LTD

Siemens Road
Northbank Industrial Estate
Irlam
Manchester
M44 5AH

www.sales@serfilco-international.com
TEL: 0161-775-1910
FAX: 0161-775-3696

	INT	DATE	TITLE: MEGA-FLO FILTRATION SYSTEM
DRAWN	MJW	28/04/2014	
CHECKED			
MATERIAL	POLYPROPYLENE VITON		CUSTOMER:

NAME	DATE	REVISION
THIS DRAWING IS THE PROPERTY OF SERFILCO INTERNATIONAL LTD. ALL INFORMATION CONTAINED WITHIN THIS DOCUMENT REMAINS THE PROPERTY OF SERFILCO INTERNATIONAL. THIS IS CONFIDENTIAL & MUST NOT BE COPIED, SHOWN TO THIRD PARTIES OR USED TO ASSIST MANUFACTURE OF ANY PARTS WITHOUT THE WRITTEN PERMISSION OF SERFILCO INTERNATIONAL LTD.		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR: ± 1.5
ANGULAR: $\pm 1/2^\circ$



FIRST ANGLE PROJECTION

DWG NO.

PPJ66VFE3(6)DM10.0-SL

SCALE: 1:15

SHEET 4 OF 4